

SHIP TUESDAY

Work Order ID 58248

Sunday, May 02, 2010 1:20:28 PM



Page 1

Item ID: D350-607-441

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket

Stop



Start Date: 5/3/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/4/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

mk

Date:

10-5-4

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-2

B

100



DOCUMENT CONTROL

0.00

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-607-441 CHG001

5/10/05/04

BJ LG BG 10/05/04

110



Pick Kit

0.00

Packaging

Memo

0.00

Packaging

Pick/0/4 11

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

0.00

Quality Control

5/10/05/04

QC

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-607-441

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket

Start Date: 5/3/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 5/4/2010 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

Package as per PPPD350-607-441

*Prof +**NO 3-4 SL*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/04 [Signature]
mf 10-5-4

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Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D350-607-411 		Manufactured	No			110	Each	3.0000	1	1		
Quick Release Basket Mounting Installation												
				<u>Location</u>			<u>Loc Qty</u>					<u>Loc Code</u>
				PK			3					
					58030		3					
D3911-041 		Manufactured	No			110	Each	6.0000	1	1		
Basket Installation Stud Assembly, Lower												
				<u>Location</u>			<u>Loc Qty</u>					<u>Loc Code</u>
				st507			6					
					57842		6					
D3911-043 		Manufactured	No			110	Each	6.0000	1	1		
Aft Eyebolt Receiver Assembly												
				<u>Location</u>			<u>Loc Qty</u>					<u>Loc Code</u>
				st507			6					
					57841		6					
D3912-041 		Manufactured	No			110	Each	0.0000	1	1		
Eyebolt Receiver Assembly												
D4030-041 		Manufactured	No			110	Each	0.0000	1	1		
Long Basket Assembly (350)												

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 58248



Parent Item: D350-607-441



Parent Item Name: Heli-Utility-Basket

Start Date: 5/3/2010

Required Date: 5/4/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
D4085-1		Manufactured	No			110	Each	13.0000	1			



Placard, Instructions

Location	Loc Qty	Loc Code
ENG	4	
57475	4	
ST112	9	
57812	9	
110	479.0000	

ENG 4
57475 4
ST112 9
57812 9

110 479.0000



- 6



AN4-13A

Purchased

No



Bolt

Location	Loc Qty	Loc Code
ST351	300	
114523	300	
ST357	179	
114181	6	
114330	16	
114416	50	
114495	100	
4828	7	

ST351 300
114523 300
ST357 179
114181 6
114330 16
114416 50
114495 100
4828 7

57812

114416

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Shop Packet Print

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

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Parent Item: D350-607-441



Parent Item Name: Heli-Utility-Basket

Start Date: 5/3/2010

Required Date: 5/4/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:DD IPP Rev:B
as per ecn 10-552 DD 10.04.19 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Qty Issued	Date Issued	Status
MS21042L4		Purchased	No			110	Each	2,811.000	.6			



Nut

Location Loc Qty Loc Code

ST139	2	
111827	2	
ST300	2309	
113422	96	
114108	205	
114523	2000	
9063	8	
ST463	500	
114416	500	

NAS1149F0432P

Purchased

No

110

Each

93.0000

.12



Washer

Location Loc Qty Loc Code

ST275	93	
112940	92	
114405	1	

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4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	PART NUMBER	DESCRIPTION
X					D350-607-441	HELI-UTILITY-BASKET
	X				D350-607-443	HELI-UTILITY-BASKET
		X			D350-607-445	HELI-UTILITY-BASKET
			X		D350-607-447	HELI-UTILITY-BASKET
	1	1	1	X	D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
				1	D3908-041	AFT X-TUBE LUG ASSY
				1	D3909-041	FWD X-TUBE LUG ASSY
				4	D3910-3	X-TUBE LUG
	1	1	1		D3911-041	BASKET INSTL STUD ASSY (LOWER)
	1	1	1		D3911-043	AFT EYEBOLT RECEIVER ASSY
	1	1	1		D3912-041	EYEBOLT RECEIVER ASSY
				8	D3984-030	RUBBER EXTRUSION, X- TUBE
					D4030-041	LONG BASKET ASSY
	1				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1			D4032-041	SHORT BASKET ASSY
			1		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
	1	1	1		D4085-1	PLACARD-INSTRUCTIONS
	3	6	6		AN4-13A	BOLT
				16	AN4-14A	BOLT
	6	6	6	16	MS21042-4	NUT (OR MS21042-4)
	12	12	12	32	NAS1149F0432P	WASHER

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